

## 技术参数表

修订日期 12.12.2017 - 页数 1/1

## WEICON F型



膏状, 铝填充  
不腐蚀  
抗磁性

WEICON F型特别适用于铝、铝合金、镁和其他轻金属材料。WEICON F型能够用于所有轻金属铸件中收缩孔的填充以及部件的重塑。

该产品还能够应用于工具制造、模具和模型制造及其他诸多行业领域。



## 技术参数

成分	环氧树脂铝填充
特性	膏状
固化后的颜色	铝
树脂与固化剂的重量混合比例	100:20
200g混合物的密度	1,6 g/cm <sup>3</sup>
混合物粘度	880.000 mPa·s
涂层厚度为1.0 mm时的消耗量	1,60 kg/m <sup>2</sup>
每道工序的最大涂层厚度	10 mm
温度为+20°C、混合物重量为200g时的可操作时间	60 分钟
达到机械负载所需时间	16 h
达到最终固化所需时间	24 h
依据 DIN 53281-83/ASTM D 1002, 在+25°C 温度下, 平均强度为:	
压力	61 Mpa

## 提示

本资料中列出的所有产品, 其参数和建议是在实验室的测试结果及经验总结, 不得被视为对产品特性的保证。由于每一个用的实际应用情况并不在我们的认知、控制及责任范围内, 我们对这些信息并不承担任何义务。我们保证我们的产品符合并遵守我们销售条款中承诺的高品质、无瑕疵的要求。我们建议用户通过自行试验来论证其希望选用的产品是否完全符合预期。因用户未遵照指定的操作方法使用产品而造成损失的情况, 用户将独自承担全部责任。

折弯	37 Mpa
弹性模量	1.500 - 2.000 Mpa
邵氏硬度D(ATSM D 1706)	84
收缩率	0,02 %
热变形温度	+60 °C
耐温性	-35 至 +120 °C
ISSA 编码	75.509.09/10
IMPA 编码	81 29 21/22

表面预处理及产品操作信息详见使用说明。

## 储藏

WEICON 塑料胶需在室温、干燥的环境下存放。未拆封的包装从发货日期起计算, 在+18至+28°C室温环境中能至少存放 24个月。拆封后的包装需在6个月内使用。

## 安全与健康

使用WEICON产品时, 需注意产品的物理性、安全性、毒性、生态性的详细参数以及我们EG材料安全数据表 ( www.weicon.com ) 的具体信息。

## 包装

10150005 WEICON F型 0,5 kg  
10150020 WEICON F型 2,0 kg

## 产品配件

10850005 玻璃纤维布胶带, 50 mm  
10953001 处理抹刀, 短  
10953003 处理抹刀, 长

WEICON GmbH & Co. KG  
(Headquarters)  
Germany  
phone +49 (0) 251 9322  
0  
info@weicon.de

WEICON SA (Pty) Ltd  
South Africa  
phone +27 (0) 21 709  
0088  
info@weicon.co.za

WEICON Middle East L.L.C.  
United Arab Emirates  
phone +971 4 880 25 05  
info@weicon.ae

WEICON South East Asia Pte Ltd  
Singapore  
phone (+65) 6710 7671  
info@weicon.com.sg

WEICON Inc.  
Canada  
phone +1 877 620 8889  
info@weicon.ca  
www.weicon.ca

WEICON Czech Republic  
s.r.o.  
Czech Republic  
phone +42 (0) 417 533 013  
info@weiconcz.cz

WEICON Kimya Sanayi Tic. Ltd.  
Şti.  
Turkey  
phone +90 (0) 212 465 33 65  
info@weicon.com.tr  
www.weicon.com.tr

WEICON Ibérica S.L.  
Spain  
phone +34 (0) 914 7997 34  
info@weicon.es

WEICON Romania SRL  
Romania  
phone +40 (0) 3 65 730  
763  
office@weicon.com

# WEICON F Epoxy Resin



**pasty**  
**aluminium-filled**  
**non-corrosive and anti-magnetic**

WEICON F is particularly suited for applications on components made from aluminium, aluminium alloys, magnesium and other light metals. WEICON F can be used for inexpensive repairs of all types, for filling in blowholes on light metal castings and for the reconstruction of components.

WEICON F can be used in tool construction, model and mould making, and in many other industrial applications.



## Technical Data

Composition	Epoxy resin aluminium-filled
Specific Properties	pasty
Colour after curing	aluminium
Mixing ratio by weight resin/hardener	100:20
Density of the mixture (200g preparation)	1,6 g/cm <sup>3</sup>
Viscosity of the mixture	880.000 mPa·s
Consumption at a coating thickness of 1,0 mm	1,60 kg/m <sup>2</sup>
Maximum layer thickness for each working step	10 mm
Pot life at +20°C (+68°F) 200g preparation	60 min.
Curing time mechanical loads	16 h
Final strength after	24 h

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

Mean strength at +25°C (+77°F) acc. to DIN 53281-83 ASTM D 1002:

Pressure	61 Mpa
Bending	37 Mpa
E-Modul	1.500 - 2.000 Mpa
Shore D (ATSM D 1706)	84
Shrinkage	0,02 %
Thermoforming resistance	+60 °C
Temperature resistance	-35 to +120 °C
ISSA-Code	75.509.09/10
IMPA-Code	81 29 21/22

Information about surface pre-treatment and processing can be found in the manual.

### Storage

Store WEICON Plastic Metal at room temperature (but up to max. +25°C) in a dry place. Unopened containers can be stored for 18 months at temperatures from +18 to +25°C (Epoxy Resin Putty max. 3 years). Opened containers should be used within 6 months.

### Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

### Available sizes:

10150005	WEICON F Epoxy Resin 0.5 kg
10150020	WEICON F Epoxy Resin 2.0 kg

### Accessories:

10604025	Mould Release Agent Liquid F 1000, 250 ml
10604515	Mould Release Agent Wax P 500, 150 g
10850005	Glass Fibre Cloth Tape, 50 mm
10953001	Processing Spatula, short
10953003	Processing Spatula, long
11202400	Sealant and Adhesive Remover, 400 ml
11207400	Surface Cleaner, 400 ml
11450400	Mould Release Agent, 400 ml
11850200	Hand Protective Foam, 200 ml

WEICON GmbH & Co. KG  
 (Headquarters)  
 Germany  
 phone +49 (0) 251 9322 0  
[info@weicon.de](mailto:info@weicon.de)

WEICON Middle East L.L.C.  
 United Arab Emirates  
 phone +971 4 880 25 05  
[info@weicon.ae](mailto:info@weicon.ae)

WEICON Inc.  
 Canada  
 phone +1 877 620 8889  
[info@weicon.ca](mailto:info@weicon.ca)  
[www.weicon.ca](http://www.weicon.ca)

WEICON Kimya Sanayi Tic. Ltd. Şti.  
 Turkey  
 phone +90 (0) 212 465 33 65  
[info@weicon.com.tr](mailto:info@weicon.com.tr)  
[www.weicon.com.tr](http://www.weicon.com.tr)

WEICON Romania SRL  
 Romania  
 phone +40 (0) 3 65 730 763  
[office@weicon.com](mailto:office@weicon.com)

WEICON SA (Pty) Ltd  
 South Africa  
 phone +27 (0) 21 709 0088  
[info@weicon.co.za](mailto:info@weicon.co.za)

WEICON South East Asia Pte Ltd  
 Singapore  
 phone (+65) 6710 7671  
[info@weicon.com.sg](mailto:info@weicon.com.sg)

WEICON Czech Republic s.r.o.  
 Czech Republic  
 phone +42 (0) 417 533 013  
[info@weiconcz.cz](mailto:info@weiconcz.cz)

WEICON Ibérica S.L.  
 Spain  
 phone +34 (0) 914 7997 34  
[info@weicon.es](mailto:info@weicon.es)